

## Section 1: Identification

**PRODUCT IDENTIFIER: EPOXY MOLDING COMPOUND FINE (ALL COLORS)**

**Chemical Name:** Mixture  
**CAS No.:** None Assigned  
**Intended Product Use:** Compound used for thermoset molding  
**Restrictions on use:** None known

**NAME, ADDRESS, AND TELEPHONE OF MANUFACTURER**

METALLOGRAPHY WORLD CORPORATION  
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## SECTION 2. HAZARDS IDENTIFICATION

**Classification of the substance or mixture**

**GHS-US classification:** Possible Irritant

**Label Elements**

**GHS-US labeling**  
**Hazard Pictograms (GHS-US)**



**Signal word**

Warning

**Hazard statements (GHS-US):**

Skin Sens. 1: H316 May cause mild skin irritation.  
Eye Irritation: H320 May cause eye irritation.  
Respiratory: H335 May cause respiratory irritation

**EMERGENCY OVERVIEW:** This product is a solid, powder compound in various colors with little to no odor. **Health Hazard:** This product may cause mild irritation to nose, throat, lungs or skin. Possible mild mechanical irritation to eyes. Ingestion may cause irritation of the mouth, throat and gastrointestinal tract. **Flammability Hazards:** This product is not flammable. **Reactivity Hazards:** This material does not react with water. **Environmental Hazards:** This material is not biodegradable. Long-term adverse effects in aquatic environments has not been determined. **Emergency Considerations:** Emergency responders must wear the proper personal protective equipment (and have appropriate fire suppression equipment) suitable for the situation to which they are responding.

## Section 3: Composition/Information on Ingredients

**Product-type:** This product is a mixture.

<u>Components</u>	<u>CAS Numbers</u>	<u>Percent</u>
Silica, Vitreous (98% fused: 2% quartz/cristobalite)	60676-86-0	60-70%
Epoxy resin blend	26265-08-7	20-30%
Proprietary amine	90-72-2	1-2% max.
Carbon black	1333-86-4	0.5% max.
Titanium dioxide	134463-67-6	1.0% max.

These are typical compositions and may vary among products. A certificate of analysis is available.



844-784-6518



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## Section 4: First - Aid Measures

**General Information:** Change contaminated clothing.

**Inhalation:** Remove victim to fresh air. If breathing is difficult, give oxygen. If not breathing, administer artificial respiration. Get medical attention.

**Eye Contact:** Flush with running water for at least 15 minutes. Do not scrub. Get medical attention if irritation persists.

**Skin Contact:** Wipe excess material from skin and wash with soap and water. Get medical attention if irritation persists. Wash clothing before reuse. Get medical attention if irritation occurs.

**Ingestion:** If swallowed, dilute with large amounts of water or milk. DO NOT INDUCE VOMITING. Consult physician if unusual reaction is noted. Never give fluids or induce vomiting if the victim is unconscious or having convulsions.

**Indication of any immediate medical attention and special treatment needed:** Treat symptomatically.

## Section 5: Fire - Fighting Measures

**Extinguishing Media:** Dry Chemical, Water Spray (Fog), Foam, Carbon Dioxide

**Special Fire Fighting Procedures:** Some component materials may thermally decompose or burn emitting toxic fumes and smoke including carbon dioxide and carbon monoxide. Fire fighters should wear full protective gear including eye protection and self-contained breathing apparatus (SCBA). Do not release runoff from fire control methods to sewers or waterways.

**Flash Point ( °F)and Method:** N.A.

**Flammable Limits in air (volume %):** Lower (LEL): N/A Upper (UEL ): N/A

**Autoignition Temperature, °F:** N.A.

**Unusual Fire and Explosion Hazards:** None.

## Section 6: Accidental Release Measures

**Personal precautions, protective equipment and emergency procedures:**  
Use with local exhaust to control dust formations  
Ensure adequate ventilation  
Wear personal protective equipment (see section 8) when responding to spills.

**Environmental Precautions:** Do not discharge into the drains/surface waters/groundwater.

**Spills / Leaks:** Sweep or vacuum spills into appropriate containers for disposal. This material is not regulated under RCRA or CERLA ("Superfund")

**Regulatory Requirements:** Follow applicable OSHA (29 CFR 1910.120), state or local regulations.

## Section 7: Handling and Storage

**Precautions for safe handling** Provide appropriate exhaust ventilation at places where dust can be generated. Wear an approved dust respirator and eye protection (goggles, safety glasses). Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.



  
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**Conditions for safe storage**

Store in closed, properly labeled containers in a dry location at 21°C/ 70° F or below. Do not freeze. Do not transfer to unmarked containers.

**Shelf life:** Use within 6 months.

**Labeling** D.O.T.: No special labels are required.

## Section 8: Exposure Controls/Personal Protection

### Control Parameters

Chemical Names	Exposure Limits in Air	
	ACGIH TLV TWA	OSHA PEL
Silica, Vitreous (98%fused: 2% quartz/cristobalite)	0.1	0.1 mg/m <sup>3</sup> (Respirable)
Epoxy resin blend	N/E	N/E
Proprietary amine	N/E	N/E
Carbon black	3.5	3.5 mg/m <sup>3</sup> respirable
Titanium dioxide	N/E	10 mg/m <sup>3</sup> respirable

### Exposure Controls:

**Appropriate engineering controls:** Ensure all national/local regulations are observed. General and/or local exhaust ventilation to control airborne dust levels below exposure limits.

**Biological Exposure Limit:** N/A

### Personal Protective Equipment:

**Respirators:** Recommended that users wear NIOSH/MHSA approved disposable respirators designed for nuisance-type dusts in accordance with the OSHA respirator regulation 29CFR 1910.134.

**Eye Protection:** Wear appropriate protective glasses or chemical safety goggles as described by OSHA's eye and face protection regulations 29 DFR 1910.133. Have eyewash facilities readily available.

**Skin Protection:** Wear appropriate protective gloves to prevent skin exposure. Wash with mild soap and water after handling.

**Clothing:** Wear appropriate protective clothing to prevent skin exposure. Wash clothing after use.

**Chronic overexposure effects:** There are no known chronic effects associated with this material.

**Work practices:** Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet facilities. Promptly remove soiled clothing and wash thoroughly before reuse. Shower after work using plenty of soap and water.



### Potential Health Effects

**Primary Routes of Entry:** Inhalation, ingestion, skin and eye contact

**Acute Inhalation:** Dust can cause temporary upper respiratory (nose / throat) irritation and sensitization.

**Chronic Inhalation:** Crystalline silica (quartz) is listed by IARC as a Group 1 carcinogenic agent in animals and humans. Repeated or prolonged dust inhalation can cause lung involvement such as pneumoconiosis or silicosis, resulting in shortness of breath, cough, difficulty in breathing and lung pain. Carbon black is listed by IARC as a Class 2B potential human cancer-causing agent based on laboratory animal studies. Antimony oxide can lead to lung and liver damage, and changes in blood chemistry.

**Acute Skin Contact and Sensitization:** Temporary redness, skin irritation and itching through mechanical abrasion.

**Chronic Skin Contact:** Not known, none observed to date.

**Skin Absorption:** Occasional temporary redness, skin irritation and itching.



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**Acute Ingestion:** Contact physician if unusual reaction is noted.  
**Chronic Ingestion:** None known.  
**Acute Eye Contact:** Temporary eye redness and irritation.  
**Chronic Eye Contact:** Not known, none observed to date.  
**Medical Conditions Which May Be Aggravated:** Pre-existing conditions which may be aggravated by mechanical irritants upon inhalation or skin contact.  
**Carcinogenicity:** This product is not considered carcinogenic by OSHA, NTP, or IARC.

## Section 9: Physical and Chemical Properties

### Information on basic physical and chemical properties

**Physical Form:** Solid (Granules)  
**Appearance:** Granular  
**Odor:** Mild  
**Odor threshold:** Not determined

<u>Property</u>	<u>Values</u>	<u>Remarks *Method</u>
<b>pH-Value:</b>	Not determined	
<b>Boiling Point:</b>	Not applicable	
<b>Change in condition</b>		
<b>Melting point:</b>	Not applicable	
<b>Boiling point:</b>	Not applicable	
<b>Specific Gravity @15°C (59°F)</b>	0.95 (water = 1.00)	
<b>Decomposition Temperature:</b>	>300°C/572°F	
<b>Flash Point:</b>	None	
<b>Auto-ignition Temperature:</b>	No information available	
<b>Explosive Properties:</b>	N/A	
<b>Water Solubility:</b>	Insoluble in water.	

## Section 10: Stability and Reactivity

**Stability:** Stable under recommended storage conditions.  
**Reactivity:** Not reactive under normal conditions.  
**Corrosive properties:** Not corrosive  
**Reactivity with water:** Not reactive with water.  
**Conditions to avoid:** Open Fire, and strong oxidizing agents such as chlorates, bromates and nitrates.  
**Hazardous polymerization:** Will not occur.

## Section 11: Toxicological Information

**Inhalation:** Nuisance dust. May cause irritation through mechanical irritation.  
**Eye Contact:** Nuisance dust. May cause irritation through mechanical irritation.  
**Skin Contact:** Nuisance dust. May cause irritation through mechanical irritation.  
**Ingestion:** No Data Available



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**Acute Toxicology:** No Data Available.  
**Chronic (Long-term) Effects:** No Data Available.  
**Carcinogenicity:** This product is not considered as carcinogenic by OSHA, IARC, NTP or ACGIH.

## Section 12: Ecological Information

**Toxicity:** No Data Available  
**Mobility in soil:** No Data Available  
**Biodegradability:** Not biodegradable

## Section 15: Regulatory Information

**Other information:** Avoid release to the environment

## Section 13: Disposal Considerations

This product is not considered hazardous as defined by CERCLA/RCRA (40 CFR Part 261).  
Material is not recyclable.  
Dispose of in compliance with Federal, State and local regulations.

## Section 14: Transport Information

**UN – number:** Not applicable  
**UN proper shipping name:** Not applicable  
**Transport hazard class(es):** Not classified as dangerous goods under Department of Transportation regulations: (49 CFR 172.101) for road, rail, sea or air transport.  
**National Motor Freight Classification (NMFC):** 156200, Class 60  
**D.O.T. Regulation:** Not regulated.  
**Export Schedule B Number:** 3907.91.000 *Resins Polyester, Unsaturated, Including Allyl Resins*

## Section 15: Regulatory Information

**OSHA Hazard Communication Rule, 29 CFR 1910.1200:** This product is not classified a hazardous chemical.  
**Toxic Substance Control Act:**  
This product is not subject to any legal reporting requirements under this act.

### Emergency Planning and Community Right-To-Know Acts:

This product is not considered as hazardous or toxic under Federal SARA, Title III or California Prop 65 definitions.  
**CERCLA/Superfund, 40 CFR 117, 302:** This product contains no Reportable Quantity (RQ) substances.



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## Section 16: Other Information

**Legend:**

Identification: SD-2477BB-BLK

Issue Date: 6/1/15

Indication of changes: Most recent revisions are noted by the bold, double bars in the left-hand margin throughout the document.

**Other Information:**

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

	<u>Health</u>	<u>Fire</u>	<u>Reactivity</u>	<u>Personal Protection</u>
NFPA Rating:	1	1	0	
HMIS Rating:	1	1	0	E
<b><u>Degree of Hazard</u></b>				
0-Minimal	1-Slight	2-Moderate	3-Serious (High)	4-Severe (Extreme) *Chronic

**PPE Codes (NPCA-HMIS):**

**A – Glasses**

**B – Glasses, Gloves**

**C – Glasses, Gloves, Apron**

**D – Faceshield, Gloves, Apron**

**E – Glasses, Gloves, Dustmask**

**F – Glasses, Gloves, Apron, Dust Respirator**

**G – Gloves**

**H – Goggles, Gloves, Apron, Vapor Respirator**

**I – Glasses, Gloves, Dust/Vapor Respirator**

**J – Goggles, Gloves, Apron, Dust/Vapor Respirator**

**K – Supplied Air, Gloves, Apron, Dust/Vapor Respirator**

## 17. Disclaimer

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